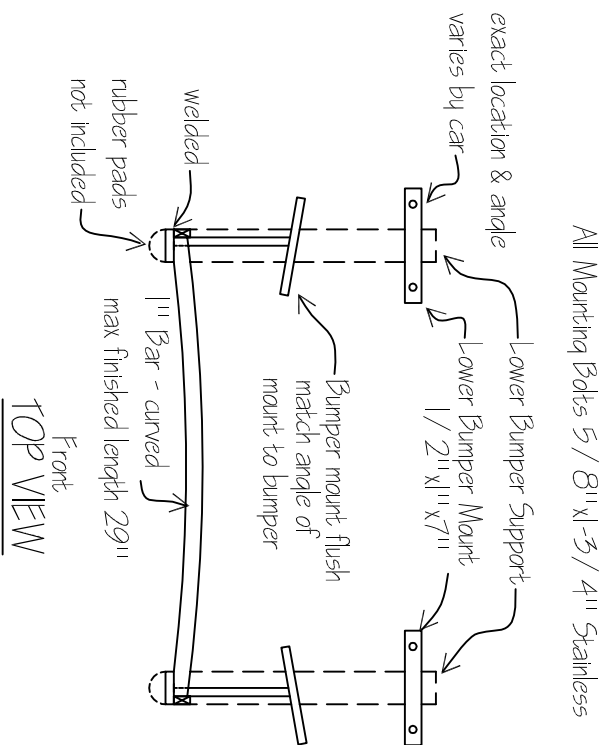
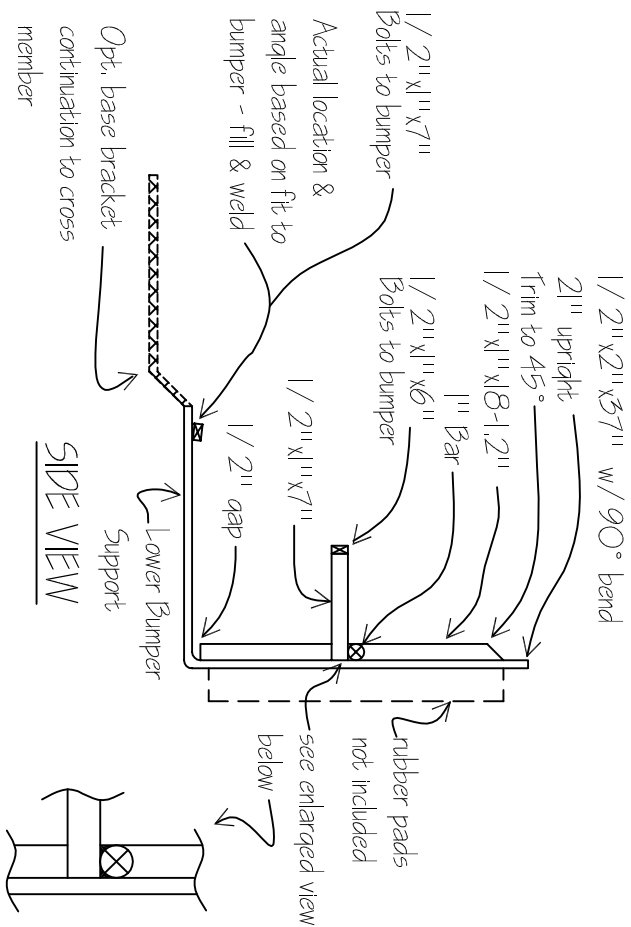


1974 DODGE MONACO "BLUESMOBILE" PUSH BARS



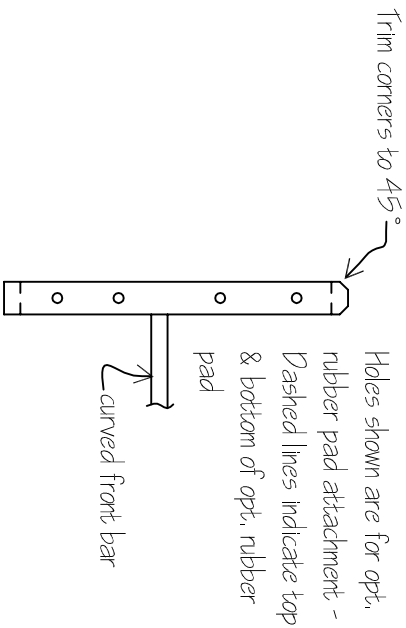
All Mounting Bolts 5 / 8" x 1-3 / 4" Stainless

Directions:

1. Create 90° bend in 37" long 1/2" x 2" stock to create 21" upright from base to tip.
2. Weld 1/2" x 11" x 8.5" side support the length of the upright leaving 1/2" gap above base support (top cut to 45° prior to attach)
3. Weld upper bumper supports 7" long 1/2" x 11" stock to upright & side support. (Bottom edge of support 8.5" above lower bumper support.
4. Bend 30" long 1" round stock create a piece that is a 29" long curved bar.
5. Weld the curved bar to the top of the upper bumper support between the uprights and to where it butts to the side support.

Note - These three items are all welded "together" to create an integral support system.

6. Attach bumper mounts to supports after test fitting and confirming angles and dimensions for individual applications.
7. Rubber pads are not included - drill holes after purchase and confirmation of spacing.



FRONT UPRIGHT

FRONT VIEW

SCALE 1" = 1"

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**1974 Dodge Monaco “Bluesmobile” Pushbars. Photo Supplement.
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Side $\frac{3}{4}$ View. Viewed from passenger side. Note weld joint has been ground smooth. Also $\frac{1}{2}$ " gap between lower support and side support.



Rear view of Passenger side. Note solid round stock welded on TOP of bumper support bracket. Angle of bumper mounts must be matched to YOUR exact vehicle.

**1974 Dodge Monaco “Bluesmobile” Pushbars. Photo Supplement.
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Rear view of completed assembly. Angle of upper and lower mounts must be matched to YOUR exact vehicle. This assembly is HEAVY if built as designed. Please be careful when mounting to your vehicle.



Front ¾ View. Mounted on car. Note angle of lower bumper mounts. Pushbar rubber (not included) is mounted roughly 1” from the top of the bars. Make sure your bolts will clear the support arms BEFORE drilling.

**1974 Dodge Monaco “Bluesmobile” Pushbars. Photo Supplement.
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Centered on car. Tips of pushbar BELOW hood line. Note: pushbar rubber mounted 1" below top of pushbars.



View from drivers side. Note bend in round bar.